

Quick Assembly Instructions

GIT'UM FED™ Automated Animal Feeder



1. Find a suitable level surface free of obstructions to assemble the Feeder.
2. Remove the Feeder from the shipping carton and identify the parts using the picture guide below.



Housing



Stand



Trough



Motor



Auger Assembly



Lid



Hardware



Timer

Note: Hardware is packaged with the timer.

3. Tools needed for assembly: #2 Phillips screwdriver

4. Attach Feeder Stand-

Lay the Feeder Housing on its side. Attach the Stand by inserting the screws provided through the holes in the Stand into the matching holes in the Feeder Housing bottom. While holding each screw in place with the screwdriver, reach inside the Feeder Housing and put a toothed washer and nut on each screw. Tighten with the screwdriver.



5. Mount the Motor-



Place the Feeder on its Stand. Identify the two mounting tabs on the Motor. Hold the Motor with the switch and power cord at the top. Motor Mounting Tabs should be at the bottom. Slide the Motor downward onto the Motor Mount Bracket already attached to the side of Feeder Housing. Make sure the mounting tabs capture the edges of the Bracket. Slide it to the bottom. The drive socket of the Motor should line up with the hole in the Motor Mount Bracket.

6. Insert Auger Assembly-

On the Auger Assembly, identify the Spout end and the Auger drive end. Insert the Auger drive end into the Spout-Side opening of the Feeder Housing. Slide the Auger Assembly all the way in and align the Auger drive end with the drive socket in the Motor and push it in. If necessary, move the Motor up or down on the Motor Mount Bracket to line these up. Push the Auger Assembly all the way through the large hole until it touches the Motor Mount Bracket. Align the Flange on the Spout end of the Auger Assembly with the matching holes in the side of the Feeder Housing. Insert the remaining screws through these holes and secure with the washers and nuts provided. Tighten with the screwdriver.



7. Install Trough-

Note that the trough is made of two identical pieces with part of one end bent at an angle. Place the shorter angled end along side of the Auger Assembly and allow the rounded end of each piece to rest on the inside of the Feeder Housing. The trough will wedge itself into place and no further fastening is required. Note the following pictures for proper placement.



8. Attach Lid-



The Lid can be use in two ways. As is, the Lid has locking tabs on all sides. When installed, it provides a tight seal, but requires more effort to remove. The Lid has an optional tear-off tab which, when removed, allows the Lid to fold open on a built-in hinge. This provides ease of access for filling the Feeder.

9. Programming Setup-

Once the Feeder is fully assembled, it is ready for use. To determine running times for programming the timer, manual operation of the Feeder will be required. First, add the desired food type and quantity to the Feeder. Place a bowl or other similar container under the spout to catch the food expelled. Have a watch handy to reference the time. Determine how many times a day you wish to have the Feeder operate. Determine how much food you would like to have delivered each time. Make sure the Motor switch is turned to the "Off" position and plug the Motor power cord directly into the power source. Turn the Feeder on and let it run until food begins to be expelled from the spout. Reference the time and run the Feeder until the require amount of food has been delivered. Note the elapsed time. Use this information to program the timer to provide the service that you require.

10. Timer-



To program the Timer, see the included **Timer Quick Reference Guide** to become familiar with its operation. Use the information obtained in **Programming Setup**, Step 9, to program the timer. Plug the Motor power cord into the Timer. Plug the timer into the available power source. Turn the Motor switch to "On." Turn the Timer power function to "On" to verify that there is power to the Feeder. Cycle the Timer power function from "On" to "Off" and then back to "Auto." The **GIT'UM FED** Automated Animal Feeder is now ready to provide the automatic feeding service that you require. In case of power failure or interruption, the Timer memory battery will retain the feeding program. The Feeder will resume normal operation as soon as the power is restored.

GIT'UM FED™ Automated Animal Feeder is a product of Horizon Design and MFG, LLC. Please direct questions or comments to Customer Service at 1-800-246-2405 or email gitumfed@horizondesignusa.com.